



# 440/400 B/RB Parts

Head Upgrades

See Page 23

CNC Porting

See Page 11

Must Have Cam Specs  
When Ordering

<b>440-1K Max Wedge Aluminum ICH Kit Includes:</b>		<b>Part # 440-H1-1K</b>	<b>Racer</b>
440-1AS Head Assembly	400 or 440-2 or -3 Manifold	400 or 440-6 Valley Cover	
440-7 or 8 Valve Covers	440-11 Rocker Shaft Stud Kit	440-4 Rocker Assembly (1.5 or 1.6 Ratio)	
440-14 Thick Wall Shafts	440-9K Push Rod Kit	440-10 External Oil Kit	
440-33 Complete Fel-Pro Gasket Kit			
440-1K OR -CK IS PURCHASED COMPLETE, FREE MANLEY HEAD BOLTS ARE FURNISHED.....			3,902.00

<b>440-CK Max Wedge Cast Iron ICH Kit Includes:</b>		<b>Part # 440-H1-CK</b>	
Same kit as 440-1K except Cast Iron Heads.....			3,439.00

<b>440-SRK Aluminum Street Replacement ICH Kit Includes:</b>		<b>Part # 440-H1-SRK</b>	
440-H1-SRAS Head Assembly, 440-P5-9K Push Rods, 440-R4-10 Oil Kit, 440-H3-16 Head Bolts, Valley Plate .....			2,384.00
Upgrade to CNC Port Match to Maxx Wedge Opening.....			200.00

<b>572-13K Aluminum ICH Kit Includes:</b>		<b>Part # 572-H1-13K</b>	<b>Save \$500 in Kit Form!</b>
572-H1-13AS Assembled Heads	Full 100% CNC Ported (365 or 385cc)	440-2, -3, or -3X Manifold (-3x is \$160 upgrade)	
440-V5-6R Valley Cover Plate	440-V2-7S or 8S Valve Covers	440-9KJ Push Rod Kit	
Intake/Exhaust Gaskets	Jesol Rocker Kit (1.55 or 1.7)	External Oil Lines Part # 454.....	6,967.00

<b>600-13XK Aluminum ICH Kit Includes:</b>		<b>Part # 600-H1-13XK</b>	
600-13X Assembled Heads	Full 100% CNC Ported	440-3X Manifold	Titanium Valves
440-6R Valley Cover Plate	Spray Bar Sheet Metal Valve Covers	440-9KJ Push Rod Kit	2.200 Valve Springs
Intake/Exhaust Gaskets	Jesol Rocker Kit (1.8 or 1.8)	External Oil Lines Part # 454.....	9,966.00

**440/400 Wedge Parts**

RB#	B#		
<b>Bolts</b>			
440-H3-16		Head Bolt Set, Manley 20% Stronger.....	55.00
440-H4-17		Head Studs, Nuts, & Washer Kit - ARP (440-SR, 440-1, 572-13) (6 Point).....	210.00
440-H4-1712		Head Studs, Nuts, & Washer Kit - ARP (440-SR, 440-1, 572-13) (12 Point).....	238.00
440-H4-18		Head Studs, Nuts, & Washer Kit - ARP (600-13X) (6 Point) .....	230.00
440-H4-1812		Head Studs, Nuts, & Washer Kit - ARP (600-13X) (12 Point) .....	230.00
440-H4-35		ARP Conversion (4 Long Studs to Convert Stock Heads to Fit 440-1, -SR, & EZ Heads).....	32.00
440-14-36		Intake Bolt for Wedge Engines.....	18.00

<b>Gaskets (Also See Page 23)</b>		
440-G1-33	Gasket Set Fel-Pro (For 440-SR or 440-1 Heads, Oil Pan Gasket not Included).....	180.00

**Heads - Bare & Assembled**

440-H1-1	<b>Bare</b> Max Wedge Aluminum Heads, 75cc Chamber Volume, 310cc Int Port Volume .....	1,849.00
440-H1-1AS	<b>Assembled</b> Max Wedge Aluminum Heads Complete with up to .650 Roller Springs.....	2,158.00
572-H1-13	<b>Bare</b> Indy Alum Heads for 4.500 Bore (Must have valve job & porting to run).....	1,839.00
572-H1-13AS	<b>Assembled</b> 572-13 Heads with .800 Roller Springs, CNC Ported 365 or 385cc.....	4,321.00
600-H1-13X	<b>Bare</b> Indy Alum Heads for 4.563 Bore (Must have valve job & porting to run).....	2,195.00
600-H1-13XAS	<b>Assembled</b> 600-13X Heads with .850 Roller Springs CNC Ported 425cc (Titanium Valves).....	6,527.00
440-H1-C	<b>Bare</b> Cast Iron Max Wedge Replacement Heads .....	1,359.00
440-H1-CAS	<b>Assembled</b> Cast Iron Heads Complete with up to .650 Roller Springs.....	1,695.00
440-H1-SR	<b>Bare</b> Replacement Aluminum Heads 75cc Chamber Volume, 265cc Int Port Volume .....	1,726.00
440-H1-SRAS	<b>Assembled</b> Replacement Aluminum Heads Complete with up to .650 Roller Springs.....	2,050.00

**Main Caps**

440-M2-34	Main Caps Aluminum with ARP Studs for B or RB Block (440-34 and 440-35 Require Line Boring).....	385.00
440-M2-35	Main Caps Aluminum with ARP Studs for RB Block with 3 Center Side Bolts (Mega Block) .....	485.00

**Manifolds**

400-14-2	Manifold 4150 Single Four, Single Plane .....	6.50" Tall	365.00
440-14-2	Manifold 4150 Single Four, Single Plane .....	6.75" Tall	365.00
440-14-2A	Riser 4150 to 4500 Dominator .....	2.00" Tall	55.00
440-14-2B	Throttle Cable Bracket (Only) Fits 440-2, 440-3, 440-3X .....		59.00
440-14-2D	Manifold 4150 or Quadra Jet Dual Plane .....	5.25" Tall	365.00
400-14-3	Manifold 4500 Single Four, Single Plane .....	6.50" Tall	365.00
440-14-3	Manifold 4500 Single Four, Single Plane .....	6.75" Tall	365.00
440-14-3X	Manifold 4500 Hi-Rise Single Four, Single Plane .....	8.40" Tall	525.00
400-14-15	Tunnel Ram Manifold w/ choice of 3 Tops .....	10.00" Tall	835.00
440-14-15	Tunnel Ram Manifold w/ choice of 3 Tops .....	9.40" Tall	835.00
440-14-15S	Tunnel Ram Plenum Spacer (Install Between Manifold and Manifold Top) .....	0.50" Tall	135.00
440-14-15T	Tunnel Ram Top (Choice of 2X4150, 2X4500, or Fuel Injection Top).....		135.00
440-14-15L	Tunnel Ram Linkage Kit Enderle.....		110.00
400-14-20	Blower Manifold Aluminum .....	6.00" Tall*	995.00
440-14-20	Blower Manifold Aluminum .....	6.00" Tall*	995.00
440-F4-21	Indy Eight Stack Fuel Injection (Complete) .....		3,495.00
440-14-21E	Bird catcher Tunnel Ram Fuel Injection Manifold, Pump Complete Assembly Enderle .....		3,295.00
440-B3-21B	Belt Drive Pump Kit Enderle.....		275.00
440-14-25	Cross Ram Indy Max Wedge (Complete Intake with choice of top) 7.90" Tall* .....		1,150.00
440-14-25L	In-Line Cross Ram Linkage with Throttle Bracket and Return Spring (Fits 440-25 In-Line Manifold).....		150.00
440-14-25T	Cross Ram Top (Choice of Inline AFB or Holley, Offset AFB or Holley, or 3 2 bbl).....		325.00
400-14-26	End Rail Spacers for 400 Block 440-SR.....		30.00
440-14-26	End Rail Spacers 440-SR .....		30.00
400-14-30	Intake w/ Fuel Rails E.F.I. 400 ( <b>Not Plumbed</b> ) (Single Plane Maxx Wedge Port) Choose 400-2 or -3 Add for Tunnel Ram .....		750.00
440-14-30	Intake w/ Fuel Rails E.F.I. 440 ( <b>Not Plumbed</b> ) (Single Plane Maxx Wedge Port) Choose 440-2 or -3 Add for 440-3X and Tunnel Ram .....		750.00
400-F4-31	E.F.I. 400 Complete System Includes: E.F.I. Ready Manifold, Fuel Injectors and Rails Installed, 1375 CFM Air Valve, <b>FAST ECU</b> , IAC Motor, TPS Switch, O2 Sensor, Map Sensor, Water and Air Temperature Sensors, Custom Mopar Wiring Harness ( <b>Not Plumbed</b> ).....		4,300.00
440-F4-31	E.F.I. 440 Complete System Includes: E.F.I. Ready Manifold, Fuel Injectors and Rails Installed, 1375 CFM Air Valve, <b>FAST ECU</b> , IAC Motor, TPS Switch, O2 Sensor, Map Sensor, Water and Air Temperature Sensors, Custom Mopar Wiring Harness ( <b>Not Plumbed</b> ).....		4,300.00
	Upgrade 400 or 440 Complete E.F.I. System to 2000 CFM Air Valve (uses 4500 flange) add.....		300.00

**Misc. Parts and Drives**

440-T1-22S	Timing Chain Cover Aluminum (Must use pump spacers) .....	125.00
440-W1-22S	Water Pump Spacers for Stock Pump with 440-22 (1/4" Wide) Aluminum .....	30.00
440-W1-24	Water Pump Reverse Flow Conversion Plate Only Chevy .....	135.00
440-W1-24K	Reverse Flow Kit (440-24, 2 Plate Fittings Pump Fitting, Std SBC 35GPM Meziere Pump) .....	485.00
440-H6-32	CNC Header Flanges for Indy Wedge Heads (Choice of 2" to 2 1/4" and 2 1/4" to 2 3/8") (3/8" Thick) .....	160.00

**Push Rods**

440-P5-9	Finished Push Rods (Set of 16) .....	170.00
440-P5-9K	Unfinished Push Rods (One Loose End, Set of 16) .....	145.00

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