

Machine Shop Labor

No Discounts

Crank

ALL-L1-LC-1	Hot Tank Crankshaft.....	50.00
ALL-L1-LC-2	Magnaflux Crankshaft.....	50.00
ALL-L1-LC-3	Polish Crankshaft.....	50.00
ALL-L1-LC-4	Balance Crankshaft Internally.....	250 & Up
ALL-L1-LC-5	For External Balance add.....	125.00
ALL-L1-LC-6	Heavy Metal Installed Per Piece.....	50.00

Block

ALL-L1-LB-01	Hot Tank Block.....	60.00
ALL-L1-LB-02	Oven Clean & Shot Blast Block.....	80.00
ALL-L1-LB-03	Magnaflux Block.....	60.00
ALL-L1-LB-04	Bore & Hone with Torque Plate Up To 4.500" Bore.....	250.00
ALL-L1-LB-05	Bore & Hone with Torque Plate 4.500" And Up.....	350.00
ALL-L1-LB-06	Hone: Touch Up Cylinder Hone.....	100.00
ALL-L1-LB-07	Hone: Touch Up Cylinder Hone with Torque Plate.....	140.00
ALL-L1-LB-08	Deck: Square Deck Block with BHJ Fixture.....	150.00
ALL-L1-LB-09	Stroke Clearance: CNC Machine Crankshaft Stroke Clearance.....	250.00
ALL-L1-LB-10	Receiver Groove: Machine Deck of Block for Receiver Grooves.....	140.00
ALL-L1-LB-11	Line Hone: Touch Up Line Hone.....	80.00
ALL-L1-LB-12	Line Hone: Cut Caps and Line Hone.....	160.00
ALL-L1-LB-13	Bush Lifter Bores (Per Side) (Plus Bushings).....	350.00
ALL-L1-LB-14	Install Aluminum Main Caps (Includes Line Bore & Hone).....	250.00
ALL-L1-LB-15	Install Standard Cam Bearings & Size.....	100.00
ALL-L1-LB-16	Install Freeze Plugs in Block (Plus Freeze Plugs).....	25.00
ALL-L1-LB-17	Install Sleeve on Stock Block (Plus Sleeve).....	125.00

Assembly

ALL-L1-LA-1	Disassemble Race Engine and Inspect.....	250 to 500.00
ALL-L1-LA-2	Degree Cam (Only).....	125.00
ALL-L1-LA-3	Gap Rings (Only).....	95.00
ALL-L1-LA-4	Assemble Short Block (Only).....	550.00
ALL-L1-LA-5	Assemble Complete Engine.....	1,100.00
ALL-L1-LA-6	Install Tunnel Ram Linkage And Fuel Line Kit.....	300.00
ALL-L1-LA-7	Install Crank Trigger.....	150.00
ALL-L1-LA-8	Dyno Test and Tune per Work Day (Plus Fuel).....	1,000 & Up

100% CNC PORTING

LOOK!
See Windjammer Ad
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HEAD SOURCE EVERYTHING MOPAR!

Optional Head Labor

Head Porting & Head Machine Work

ALL-L1-LHB-1	Bowl Port: Intake & Exhaust Bowl Porting & Polishing All Heads (Recommended, Econ Perf Gain).....	200.00
ALL-L1-LHB-2	Gasket Match: Intake Gasket Match Porting & Polishing All Heads.....	200.00
ALL-L1-LHB-3	Gasket Match: CNC Intake Port Match 440-SR Head to 440-1 Max Wedge Intake Port Opening.....	200.00
ALL-L1-LHB-4	Super Modified Port & Polish: Bowls, Combustion Chambers, Intake Openings Matched To Gasket.....	600.00
ALL-L1-LHB-5	Full Port & Polish: Complete Int & Exh Runners, Combustion Chambers Ported & Polished (by Hand).....	1,200.00
ALL-L1-LHB-6	CNC Porting 100% Machined Ports & Chambers for 440-SR, 440-1, 572-13, 600-13, 426-1, 426-1RA, 426-1RA6, 360-2, & 401-1.....	See Windjammer Page
ALL-L1-LHB-7	Straighten Head for Flatness.....	100 & UP
ALL-L1-LMW-01	Race Recondition: End Of Season Reconditioning of Heads (per pair), Includes Valve Job, Surface, Check Guides, Check Springs, Set Height, Clean & Assemble.....	300.00
ALL-L1-LMW-19	Stock Head Reconditioning.....	185.00
ALL-L1-LMW-07	Guides: Recondition Or Replace Bronze Guides (plus Solid Bronze Guides).....	140.00
ALL-L1-LMW-02	Mill & CC Combustion Chambers.....	125.00
ALL-L1-LMW-03	Mill & CC Combustion Chambers And Correct Intake Surface For Manifold Alignment.....	200.00
ALL-L1-LMW-04	O-Ring Wire: Install O-Ring Wire In Heads.....	140.00
ALL-L1-LMW-05	Spring Cups: Machine Heads For Spring Cups.....	50.00
ALL-L1-LMW-06	Machine for Seals.....	50.00
ALL-L1-LMW-08	Jesol: Machine Aluminum Heads For Jesol Rocker System.....	125.00
ALL-L1-LMW-11	Dual Spark Plugs: Machine Indy Legend Cylinder Heads to Accept Dual Spark Plugs.....	400.00
ALL-L1-LMW-11B	Machine Exhaust Rockers for Dual Plug Clearance.....	125.00
ALL-L1-LMW-12	401-SR & 401-1: Drill 8 3/8" Head Bolt Holes in Pair 401-SR or 401-1 Cylinder Heads.....	125.00
ALL-L1-LMW-17	Machine EZ Head To Open Chamber - 80 or 82 cc.....	125.00
	All Aluminum And Cast Iron Heads Can Be Welded & Repaired 200.00 Minimum.....	Call

Intake Porting & Intake Machine Work

ALL-L1-LIP-1	Gasket Match: Intake Gasket Match Port & Polish to Intake Manifold.....	200.00
ALL-L1-LIP-2	Super Modified Port & Polish: Includes Gasket Match and Blend Top.....	300.00
ALL-L1-LIP-3	Full Port & Polish: Single Plane Manifolds.....	450.00
ALL-L1-LIP-4	Full Port & Polishing: Tunnel Rams & Blower Manifolds.....	550.00
ALL-L1-LIP-5	Square Top on Single Plane 4500 Manifolds.....	150.00
ALL-L1-LIP-6	Machine Intake for Enderle Nozzles.....	125.00
ALL-L1-LMW-13	401-3: Mill 401-3 Intake Manifold to fit on Stock Cylinder Heads -.330".....	55.00
ALL-L1-LMW-15	Machine For Burst Plate.....	125.00
ALL-L1-LMW-16	Machine For Pop-Off Plate & Install.....	200.00
ALL-L1-LMW-20	Machine for Water Outlet.....	95.00

Misc. Machine Work

ALL-L1-LMW-09	Jesol: Machine & Install Spray Bar System In Valve Covers For Jesol Rocker System (Includes Parts).....	250.00
ALL-L1-LMW-10	Breathers & Baffles Installed In Indy 440-7 or -8 Valve Covers.....	55.00
ALL-L1-LMW-11B	Machine Exhaust Rockers for Dual Plug Clearance.....	125.00
ALL-L1-LMW-18	Finish Push Rods.....	25.00
ALL-L1-LMW-21	Cryogenics treatment on parts.....	100 & Up

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8621 Southeastern Avenue • Indianapolis, IN 46239 • (317) 862-3724 • Fax (317) 862-6300 • www.indyheads.com

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