## Rotating Assemblies Continued

**Legend Hemi® (Street)**

Part # 426-R6-605H

Callies 4340 Steel Crank (4.750" X 2.2" Pin), Eagle 3D H-Beam Rods (7.100" X .990" Pin), Diamond Dome Pistons (4.500" Bore), Rings, Rod & Main Bearings, Dome Piston: 10.75 to 1 with 170cc, Labor to Internally Balance Rotating Assembly Add...........................................5,195.00

**Legend Hemi® (Race)**

Part # 426-R6-636H

Callies 4340 Steel Crank (5/2.4: 5.400X2.2"/3.63": 5.00X2.2"), GRP Alum Rods (5/2.7: 7.150"X.990" Pin 636.950"X.990" Pin), Diamond Dome Pistons (4.500" Bore), Rings, Rod & Main Bearings, 672 Dome Piston: 14.5 to 1 with 170cc & 15 to 1 with 166cc / 636 Dome Piston: 15 to 1 with 166cc, For 636 Add..........................................................6,195.00

Labor to Internally Balance Rotating Assembly Add...........................................300.00

### Aluminum Blocks - Indy Maxx Aluminum Blocks, Upgrades & Labor

**Water Indy Maxx Aluminum B, RB or Hemi Blocks Includes:**

- Choice of Sleeves
- Cam Bearings & Screw in Core Plugs Installed
- Dowels and Oil Gallery Plugs Supplied
- Steel Billet Main Caps

Finished Cylinder

- 400 B Wedge Indy Maxx Aluminum Water Block (9.980) (400 or 440 Mains Available)
- 440 RB Wedge Indy Maxx Aluminum Water Block (9.980 or 10.720) (400 Mains Available)
- 440 RB Wedge Indy Maxx Aluminum Water Block (69.690 or 10.720)

- Upgrade to Solid Block

- Dowels and Oil Gallery Plugs Supplied

- 915 & 916 Head Studs & Nuts for Indy Legend Heads on Maxx Solid Block

- Dowels and Oil Gallery Plugs Supplied

- 300 Between Cyl. at 4.500" Bore

- 4.500" Bore Block Weights 133 Lbs

- 9.980 or 10.720

- Direct college, Mains

- Bore & Stroke

- Cast Blocks

- 12.900 or 13.500 Bore

### Solid Indy Maxx Aluminum Blocks Sold Fully Machined Only and Includes:

- Car Bearings Installed
- Head Studs Not Included
- Deck Set & Receiver Grooved
- Line Honed & Clearance for Stroke
- Indy IC-401 AMC Indy Maxx Aluminum Bare Water Block (9.200 to 9.400)

- Upgrade to Solid Block

- Line Honed & Clearance for Stroke

- 55mm Roller Cam Bearing Option (Needle Roller Bearings MUST USE CUSTOM CAM)

- Mains

- Bore & Stroke

- Cast Blocks

- 12.900 or 13.500 Bore

### AMC Indy Water Aluminum Blocks Includes:

- Choice of Sleeves
- Cam Bearings & Screw in Core Plugs Installed
- Dowels and Oil Gallery Plugs Supplied
- Splayed Steel Billet Main Caps

- Line Honed & Clearance for Stroke

- Indy IC-401 AMC Indy Maxx Aluminum Bare Water Block (9.200 to 9.400)

- Upgrade to Solid Block

- Mains

- Bore & Stroke

- Cast Blocks

- 12.900 or 13.500 Bore

### Labor Upgrades to Srove Indy Maxx Block - Applies to Indy Aluminum Blocks Listed Above

- Bore & Horse with Torque Plate

- Deck: Square Deck Block with Bhu Fixture

- Stroke Clearance: CNC Machine Crankshaft Stroke Clearance

- Deep: Stock Location

- Receiver Groove: Machine Deck of Block for Receiver Grooves

- Head Gains: Machine for Internal Head Gaining (deep or hemi)

- Wide Pan Rails: Machine Pan Rails to Accept Indy Maxx Wide Pan

- Furnish & Install Oil Cross-Over Line

- Raised Camshaft: Machine Block for a 350° Raised Camshaft

- Lifter: Custom Lifter Location

- Sleeves: Remove & Install 8 Cylinder Sleeves (Does Not Include Sleeves)

- Drill for Hydraulic Cam Oiling on Maxx Block

- Rough Bore Only (No Horse)

- 50mm Roller Cam Bearings or 55mm and 60mm Rabbit Installed (Includes Bearings)

- Ford Cam Bearings Installed (Includes Bearings)

- Machine for 1/8 Head Studs

- Replacement Sleeves (Each)

- Replacement Core Plugs for Indy Maxx Block (Each)

- Replacement MAXX Block Plug Kit

### Cast Iron Blocks - Mopar Performance, & Indy Stock Blocks

**Mopar Siamese or Water Cast Iron 340, 440, & 426 Blocks**

- R-3.920 Deck Water Block 59 Degree 340 Mains
- R-3.950 Deck Water Block 340 Mains
- 340 Resto Water Block (48 Degree Available)
- 440 Wedge Siamese Mopar World Block
- 426 Hemi Siamese Mopar World Block

- Upgrade to 5 Indy Stock Maxx Main Caps Installed - Weight Savings of an Additional 7.5 lbs. (Wedge & Hemi Siamese Cross Bored Blocks Only)

- Upgrade to Fully Machined, Blue Printed, and Including:

  - Cam Bearings, Dowels, and Plugs Installed
  - CNC Bored (Located Off Deck Dowels)
  - Square Deck With BHJ Fixture
  - Machine Block for 50mm Small Block or 55 mm Big Block Roller Cam

- CNC Lightening Outside of Block (Wedge & Hemi)

- CNC Stroke Clearance for 6.250" Stroke

- Magnufixed & Pressure Tested

### Indy Stock Street Cast Iron 340, 400, & 440 Blocks

**Select Chrysler or AMC Bare Stock Blocks Fully Machined, Blue Printed and Including:**

- Oven Baked & Shot Blasted
- Line Honed with New ARP Main Bolts

- Square Deck with BHJ Fixture

- Mains

- Bore & Stroke

- Cast Blocks

- 12.900 or 13.500 Bore

**Main Studs & Bolts**

- ARP Main Cap Bolt Kit for 318, 340, 360, 400 and 440 Stock Blocks
- ARP Main Cap Stud Kit for OEM Hemi Block (NO SIDE BOLTS)
- ARP Main Cap Stud Kit for 318, 340, 360, 400 AND 440 Stock Blocks

### Labor Upgrades to Srove Indy Maxx Block - Applies to Indy Aluminum Blocks Listed Above

- Bore & Horse with Torque Plate

- Deck: Square Deck Block with Bhu Fixture

- Stroke Clearance: CNC Machine Crankshaft Stroke Clearance

- Deep: Stock Location

- Receiver Groove: Machine Deck of Block for Receiver Grooves

- Head Gains: Machine for Internal Head Gaining (deep or hemi)

- Wide Pan Rails: Machine Pan Rails to Accept Indy Maxx Wide Pan

- Furnish & Install Oil Cross-Over Line

- Raised Camshaft: Machine Block for a 350° Raised Camshaft

- Lifter: Custom Lifter Location

- Sleeves: Remove & Install 8 Cylinder Sleeves (Does Not Include Sleeves)

- Drill for Hydraulic Cam Oiling on Maxx Block

- Rough Bore Only (No Horse)

- 50mm Roller Cam Bearings or 55mm and 60mm Rabbit Installed (Includes Bearings)

- Ford Cam Bearings Installed (Includes Bearings)

- Machine for 1/8 Head Studs

- Replacement Sleeves (Each)

- Replacement Core Plugs for Indy Maxx Block (Each)

- Replacement MAXX Block Plug Kit

- *Prices subject to change due to availability. Call for current pricing*